



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DSK076
Job Sheet 171182



Part No: DSK076

Job Qty: 10 ea

Part Name: D2891-1 Turning Detail



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/30/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP rev A. 08.03.13 new issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/8/18	0.00	0.00	Start Up Machining-4		
100	Doosan	10 pcs		2/9/18	0.06	6.71	Doosan		
110	QC	10 pcs		2/9/18	0.00	0.00	QC2 Machining-4		
120	QC	10 pcs		2/9/18	0.00	0.00	QC8 Machining-4		
130	Packaging	10 pcs		2/9/18	0.00	0.00	Packaging3-2		
140	QC21-SA	10 Ea		2/9/18	0.00	0.00	QC21		

Part Op 100 - Turn blank for as per Folio FA046 DT8671
Descriptions: 130 - LOCATION: MAT060

DAE
21
9-69

FEB 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6104-003	Round Billet, 17-4	10 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6104-003	10	24	0

Part Specifications

Specifications could not be found.

Plex 1/30/18 8:16 AM dart.lacelle.linda

330

DART
AEROSPACE
S039655



D2891 – 1 Turning Detail

PART NO: DSK076
Original Serial #: S039655
Revision:
Operation: Start up Operation
Change No:

Dart Aerospace Ltd.

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CANADA
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02/06/18
Job No: 171182

DART AEROSPACE LTD		Work Order: 171 182
Description: Turning Detail for D2891-1		Part Number: DSK076
Inspection Dwg: DSK076	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.274	2.279		2.275	2.276	2.276	2.276	2.276
B	3.702	3.722		3.711	3.712	3.712	3.712	3.712
C	2.564	2.584		2.575	2.575	2.575	2.575	2.573
D	0.718	0.738		.728	.728	.728	.728	.728
E	0.090	0.110		.100	.100	.100	.100	.100
F	2.464	2.484		2.474	2.474	2.473	2.473	2.473
G	2.029	2.049		2.039	2.039	2.039	2.039	2.039
H	2.964	2.984		2.974	2.975	2.975	2.975	2.976
I	0.913	0.933		.925	.923	.923	.923	.923
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.090	0.110		.100	.099	.098	.099	.099
L								
M								
N								
O								
P								

Measured by: *[Signature]* **Date:** 18-02-06

Audited by: *[Signature]* **Date:** 18-2-7

Prototype Approval: **Date:**

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<i>[Signature]</i>

DART AEROSPACE LTD		Work Order: 171182
Description: Turning Detail for D2891-1		Part Number: DSK076
Inspection Dwg: DSK076	Rev: A	Page 1 of 2

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	16	17	18	19	20
Lathe Section								
A	2.274	2.279		2.276	2.276	2.275	2.276	2.276
B	3.702	3.722		3.713	3.713	3.711	3.712	3.712
C	2.564	2.584		2.575	2.575	2.575	2.573	2.575
D	0.718	0.738		.728	.728	.728	.728	.728
E	0.090	0.110		.100	.100	.100	.100	.100
F	2.464	2.484		2.472	2.474	2.474	2.474	2.474
G	2.029	2.049		2.039	2.039	2.039	2.039	2.039
H	2.964	2.984		2.975	2.975	2.975	2.974	2.975
I	0.913	0.933		.925	.925	.924	.925	.924
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.090	0.110		.099	.099	.099	.099	.099
L								
M								
N								
O								
P								

Measured by: *[Signature]* **Date:** 18-02-06

Audited by: *[Signature]* **Date:** 18-02-07

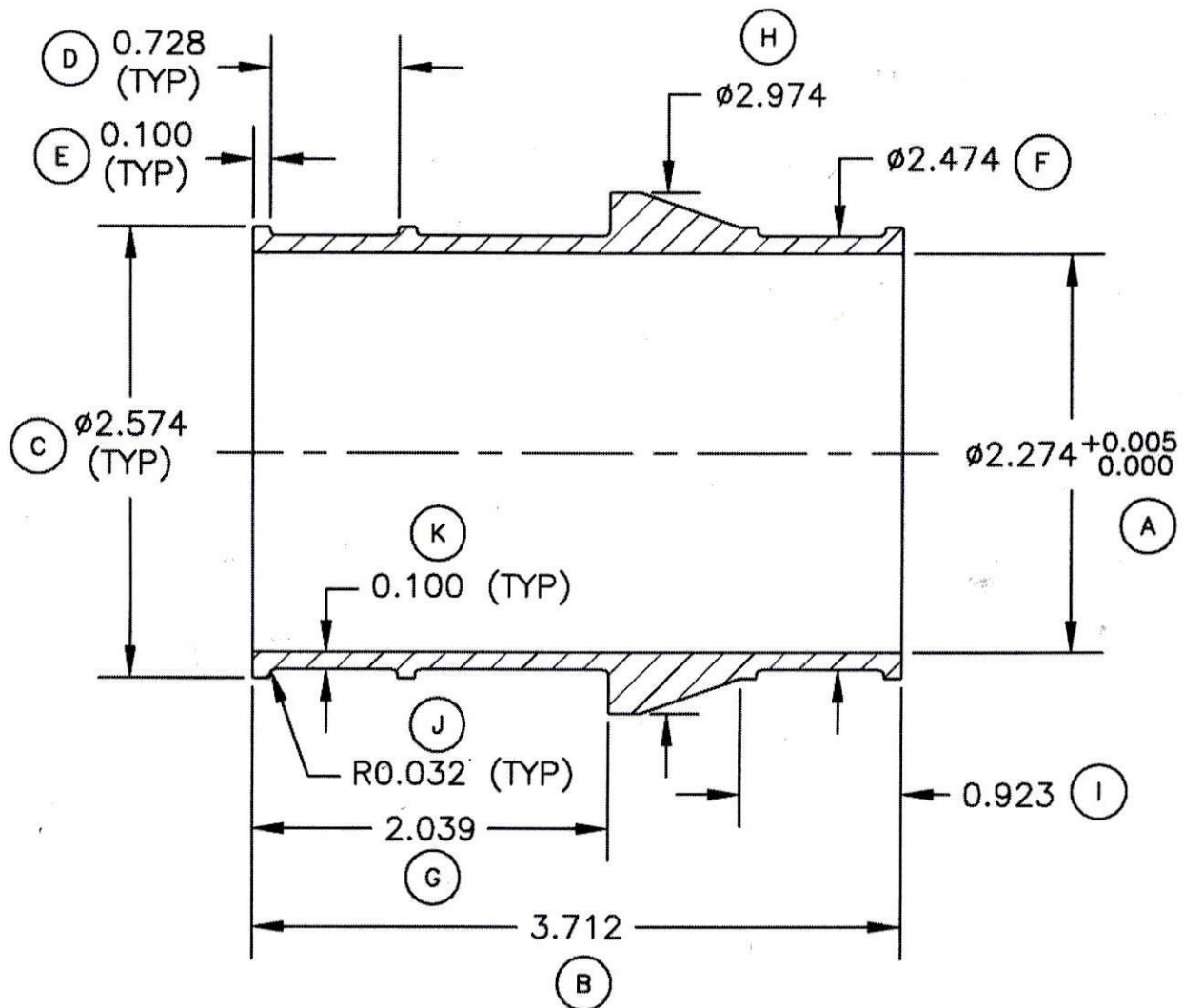
Prototype Approval: **Date:**

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<i>[Signature]</i>



DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED JH	APPROVED JH	DRAWING NO. DSK 076	REV. A SHEET 1 OF 1
DATE 03.05.20		TITLE TURNING DETAIL FOR D2891-1	SCALE 1:1
A	03.05.20	NEW ISSUE	

RELEASED
03.07.01 JH



D2891-1 TURNING DETAIL

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